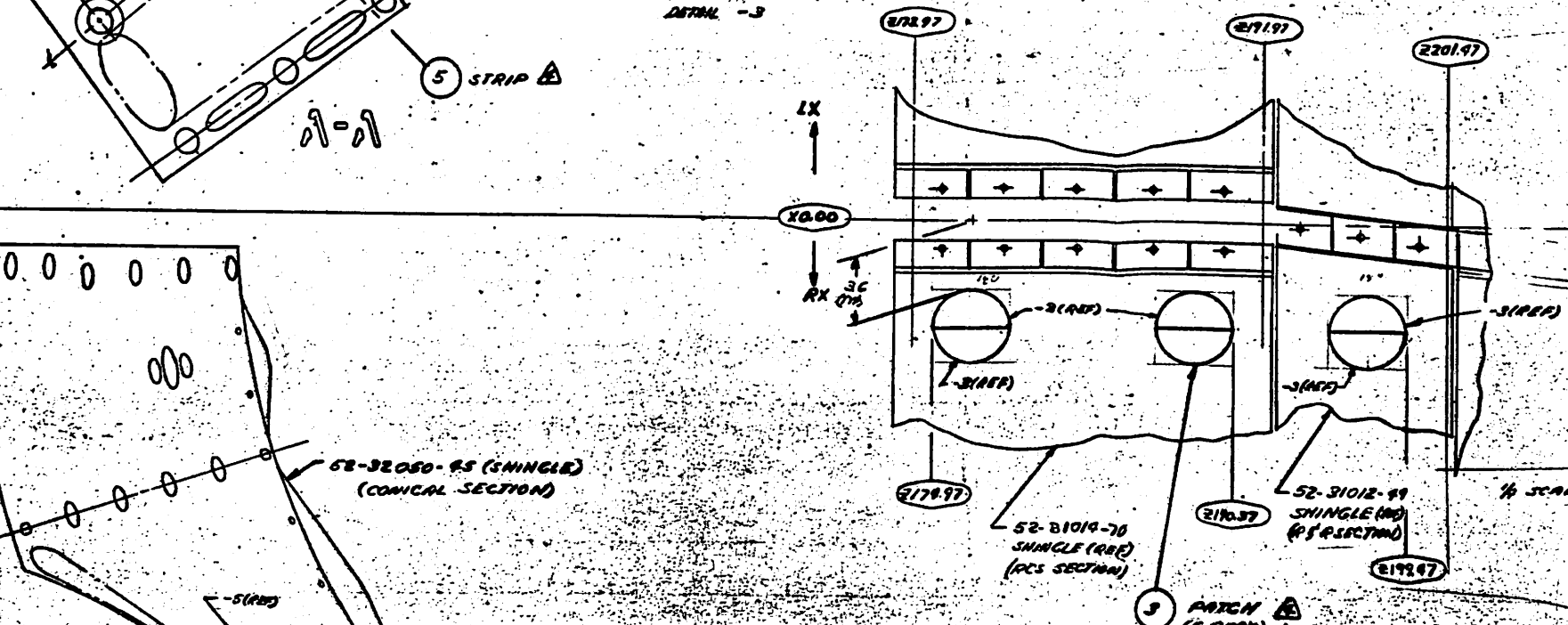
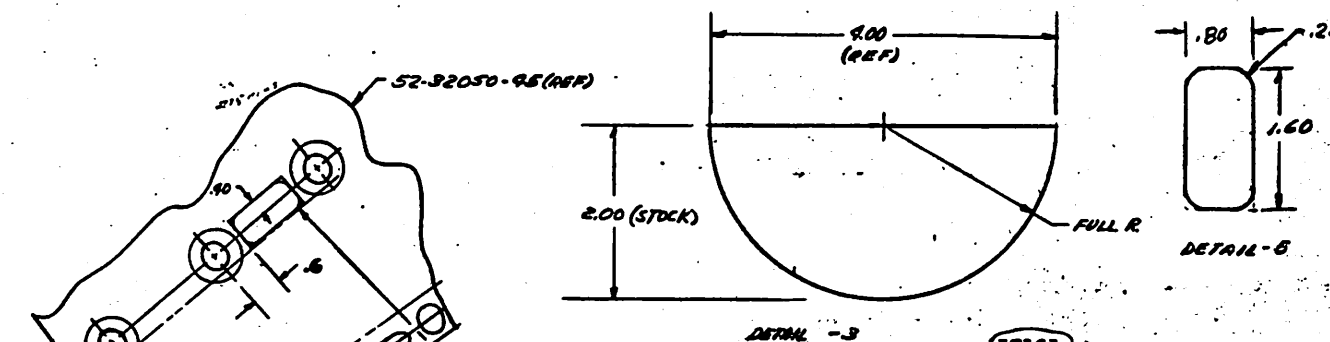
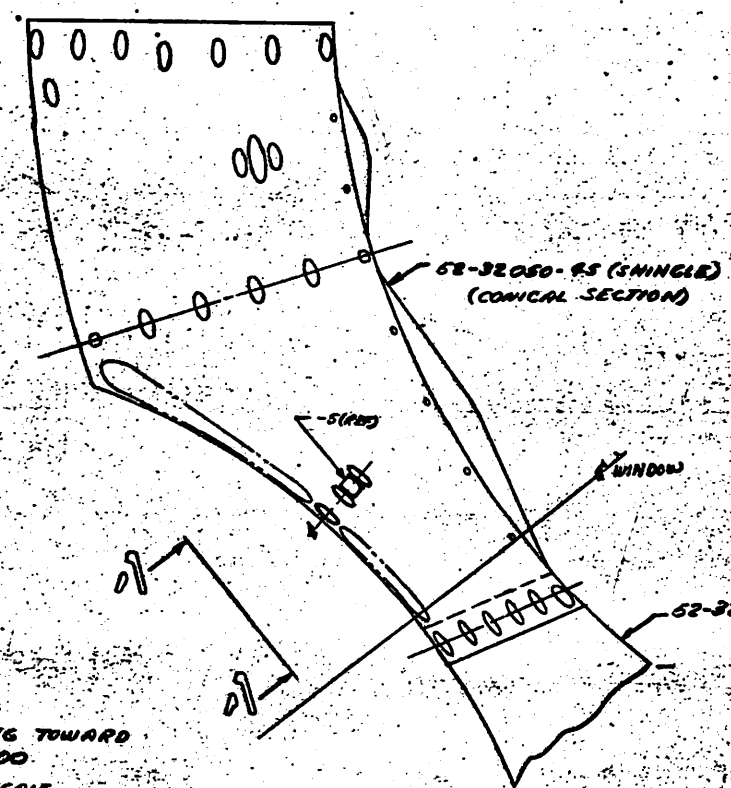


REV	DATE	DESCRIPTION	BY	APP'D

NASA



REDUCED TO 45% OF ORIGINAL



VIEW LKG AT UPR. (TY)
SURFACE OF RCS & R&R SECTION

- ⚠ BOND VELCRO PATCHES & STRIP TO SHINGLES PER MFR PN001 WITH EC 897 (DO NOT REMOVE BLACK OXIDE FINISH FROM SHINGLES)
8. RELEASED FOR PARTS FABRICATION & SHIPMENT TO CPE
2. EFFECTIVITY: SK G
1. FUSE RAW EDGES OF VELCRO STRIPS WITH A HOT IRON PROCESS (TO PREVENT UNRAVELING) TEMPERATURE TO BE ABOVE 450°F, BUT NOT OVER 500°F. THE FUSED AREA NOT TO EXCEED 1/8 IN FROM EDGE OF PART.

REV	DATE	DESCRIPTION	BY	APP'D
1	-5	STRIP	BOX 160	
6	-8	PATCH	2.00 X 9.00	
-1				

LIMITS ORDERED, MOVED BY 20.2 BY 10.00 DATE 11-1-68	LOWY DATA LAYOUT NO.	DRAWN BY CHECKED BY ENGINEER BY DESIGNED BY PROJECT MANAGER BY APPROVED BY DATE	MCDONNELL (ST. LOUIS, MISSOURI) GENERAL ASSY - GEMINI (FIELD CHANGE NOTICE) ITEM NO. 76301 QTY 1 PART NO. 52-00001-6 M-5
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7-0-18 WAFOR CAPS